

# High-efficient flow forming machine WSC Series



Innovative and highly efficient spinning roller technology for forming of car wheels.



This machine is designed for the manufacture of car and truck wheels, especially for the **spinning and flow forming** of rim and wheel disc contours.

## Technical data WSC Series

Outside diameter min. – max.	320 - 720	mm
Nominal rim diameter min. – max	15 - 26	inch
Rim width max.	3 - 17	inch
Workpiece length approx. max.	480	mm
Wall thickness max.	20**	mm

\*\* for a material EN AC AlSi7Mg0,3 or EN AC AlSi10Mg, immediate further processing after low-pressure casting process and a preform temperature of at least 380 ° C.